



# Abstract #1654

## English

### Building with reinforced ice in space

Water will be a highly sought after resource in space. Water's usefulness in propellant production, radiation shielding, life support, and food production is well known. Water is also the best building material found in space. This presentation will discuss the use of reinforced ice as a building material. The presentation will start with a review of structures built with reinforced ice, and previous research into the material properties of reinforced ice. There is a long history of building with ice on Earth. The first large scale engineering research into building with reinforced ice occurred during Project Habakkuk, a plan to make an aircraft carrier with reinforced ice during World War 2. Recently domes with spans greater than 25 meters have been made from reinforced ice. The presentation will then illustrate the advantages of reinforced ice as a building material in space. Water ice reinforced with regolith has many advantages over other ISRU building materials. Water ice can be found throughout the solar system, including on the Moon, in some asteroids, and on Mars. Because of the low temperatures at which ice will sublime, evaporate, and melt, there are a variety of low energy techniques for extracting water from the ground. Once it is removed the low working temperature allows for simple material handling and construction techniques that are not possible with other materials. Finally, habitable structures constructed from reinforced ice will have excellent radiation shielding properties because of the large hydrogen content of water. The presentation will then discuss the challenges of building with reinforced ice, and solutions to those challenges. There are several challenges to building with reinforced ice. Structures built with reinforced ice must be kept sufficiently cold and stresses must be kept sufficiently low to prevent creep deformation of the structure. In addition, a system must be put into place to prevent sublimation of the ice. Finally, the presentation will discuss ongoing research in reinforced ice material properties and techniques for building with reinforced ice on planetary surfaces and in free space. Designs of several types of structures (pressurized habitats, trusses) will be presented to illustrate the usefulness of reinforced ice as a building material.

## French

### No abstract title in French

No French resume

## Author(s) and Co-Author(s)

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# Profile of Mr. Arthur Ruff

## General

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Position:

Preferred Language: [Language not defined]

## Addresses

Business

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## Biographies

Biography submitted with the abstract

Arthur Ruff is the CEO and founder of ISRU Tech Inc. which builds technology to reduce the cost of space exploration and development through the use of materials found in space. He began his career in Mission Control on the Space Station program in 1996. In 2015 Mr. Ruff won NASA's "Space Pioneering - Achieving Earth Independence" competition with the design of a Martian habitat made from reinforced ice.

Biography in the user profile

## Collaborators

Author(s) and Presenter(s)

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ISRU Tech Inc

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Presenter(s):

Mr. Arthur Ruff  
[Unknown Title]  
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An aerial photograph of a vast, frozen body of water, likely a lake or sea. The ice is a deep, translucent blue color and is heavily fractured into irregular, polygonal shapes by a network of white cracks. The cracks vary in width and direction, creating a complex, cracked pattern across the entire surface. The lighting is bright, highlighting the texture and color of the ice. In the center of the image, the text "Building With Reinforced Ice" is overlaid in a large, black, sans-serif font.

# Building With Reinforced Ice

# Outline

Background

Advantages of using reinforced ice over other ISRU building materials

Challenges of building with reinforced ice, and solutions to those challenges

Sample designs using reinforced ice

# History of building with ice



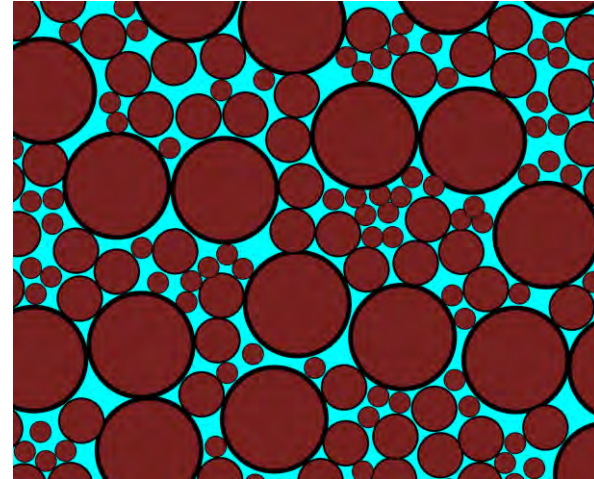
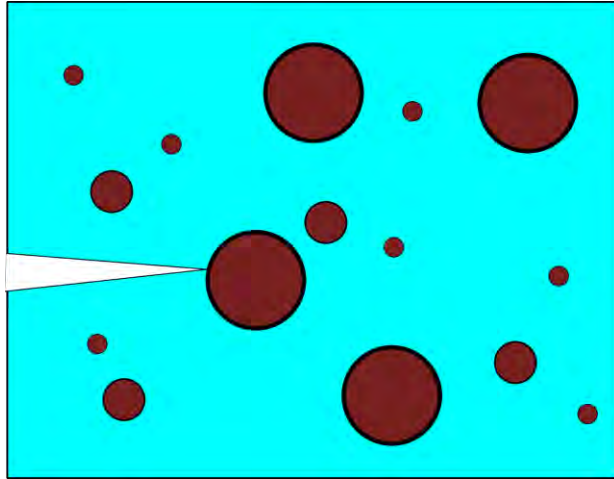
Igloo / Iglu

Project Habakkuk and Pykrete

Ice domes, Eindhoven University of  
Technology, Netherlands

# Material Properties of Reinforced Ice

## Crack Propagation



# Material Properties of Reinforced Ice

## Tensile Strength

1 to 3 MPa for ice

3 to 7 MPa for reinforced ice

## Creep Deformation

Creep is the limiting material behavior.

Stresses must be kept below 500 kPa



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# Ease of extraction

Many different techniques to extract water

Temperature requirements range from 0 C to 300 C

Much easier than almost all other ISRU resources

# Low working temperature



Building structures with reinforced ice is as simple as pouring concrete into a form.

Water/regolith mixture is poured and frozen layer by layer.

# Superior radiation shielding

High hydrogen concentration.

Easier to pump water/regolith than to bury a habitat with loose regolith.

# No duplication of equipment

Wherever we go, we will be extracting water if it is available.

# Outline

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**Challenges of building with reinforced ice, and solutions to those challenges**

Sample designs using reinforced ice

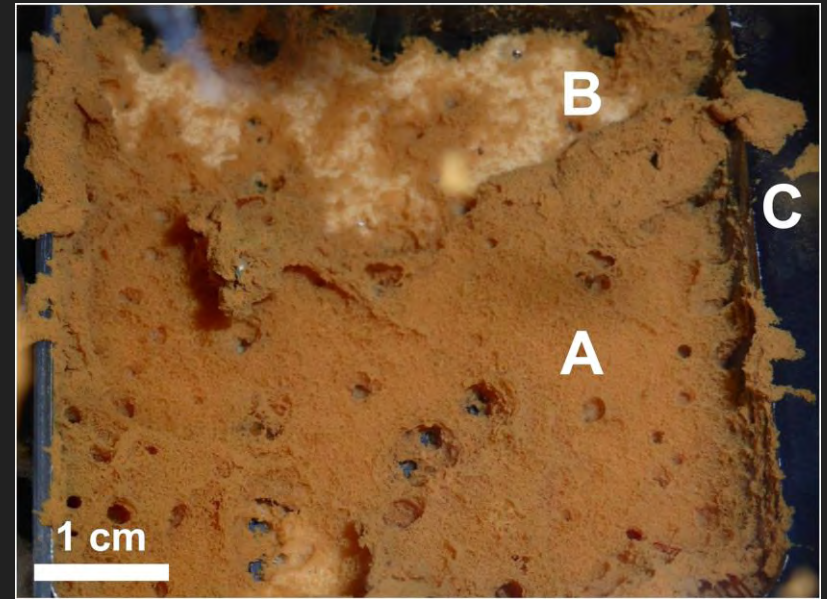
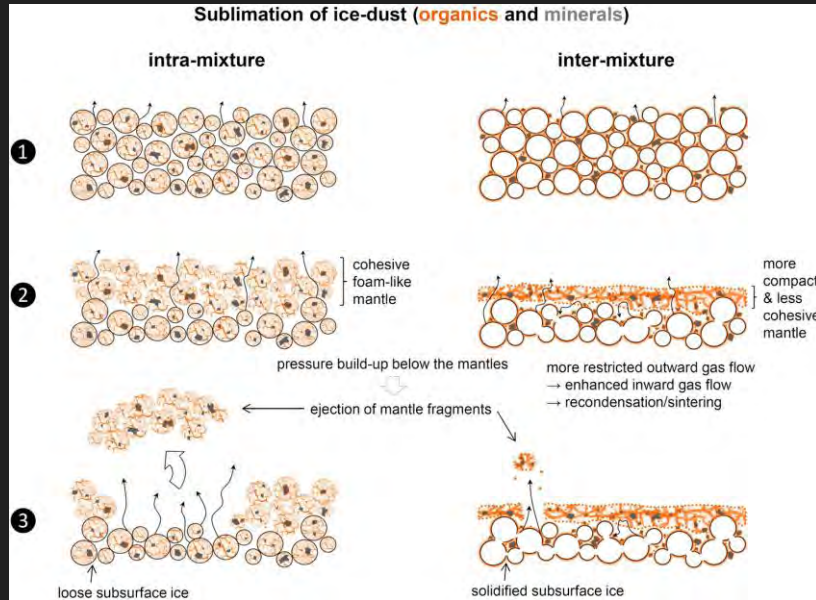
# Sublimation



# Sublimation barrier



# What happens if you get a hole in your sublimation barrier?



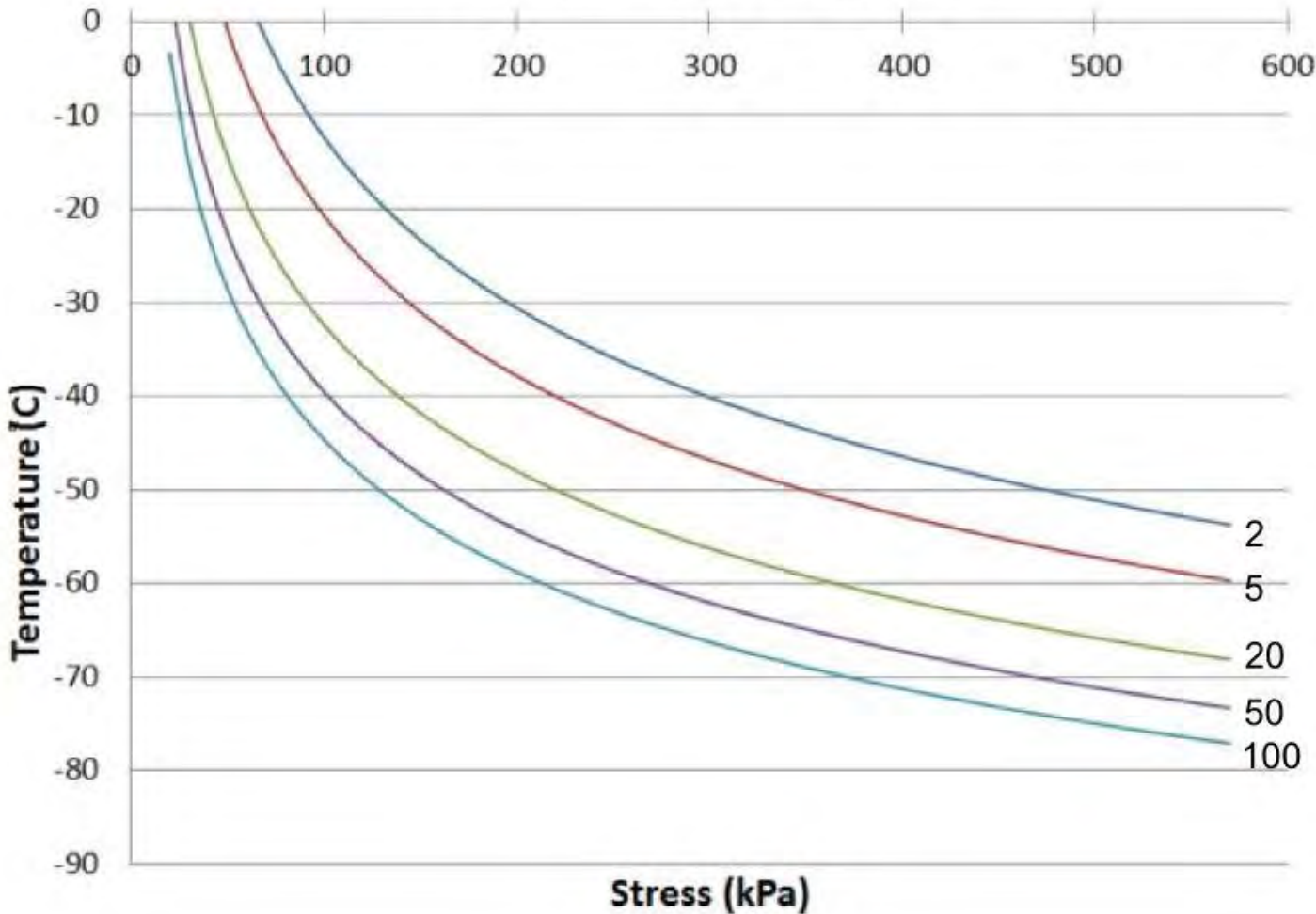


# Creep

Elastic deformation: If you increase the load, the material deforms. If you keep the load constant, the material doesn't deform.

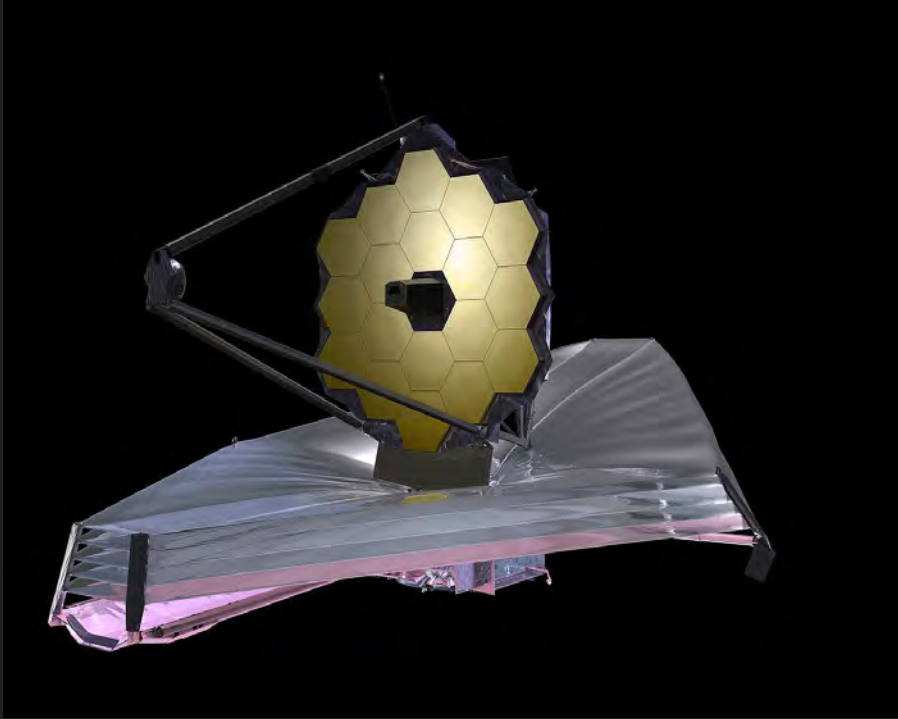
Creep deformation: Material continues to deform under constant load. Creep rate is temperature and stress dependant.

## Time to 0.5% strain (years)



How long  
will an ice  
structure  
last?

# Keep it cold - sun shade



James Webb Space Telescope with sunshade.

For an ice structure, a single layer shade with the ice structure doing a “barbeque roll” is sufficient to Mercury’s orbit.

## Strength to weight ratio

Reinforced ice shouldn't be used for structures that need to be accelerated a lot.

## Water has many other uses

There will be many demands on the water supply. If those demands can't be met, either increase the supply or decrease the demand.

# Outline

Background

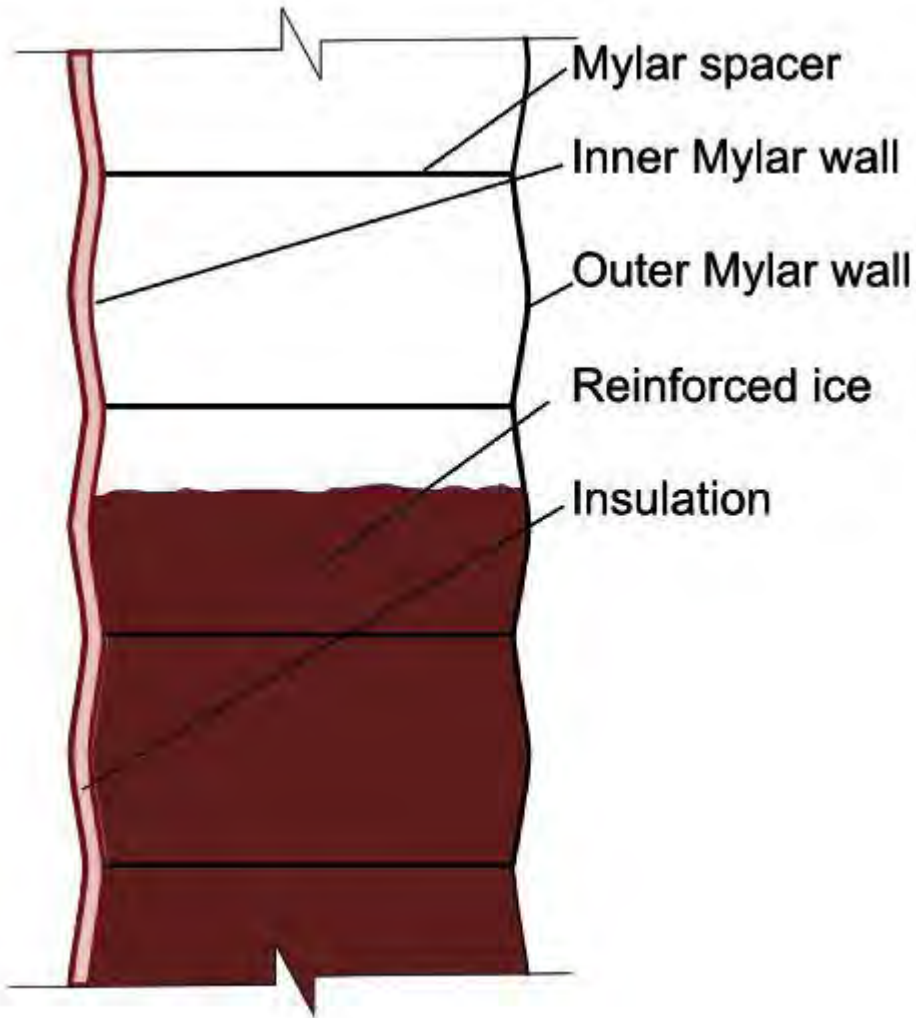
Advantages of using reinforced ice over other ISRU building materials

Challenges of building with reinforced ice, and solutions to those challenges

Sample design using reinforced ice

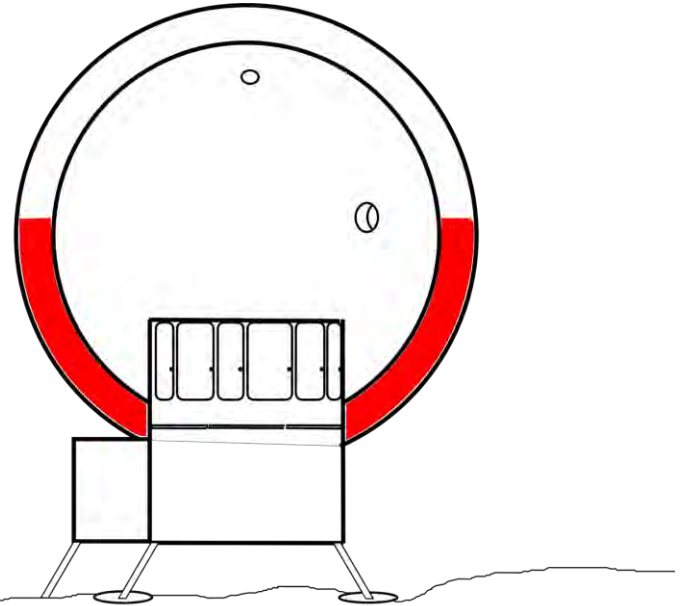
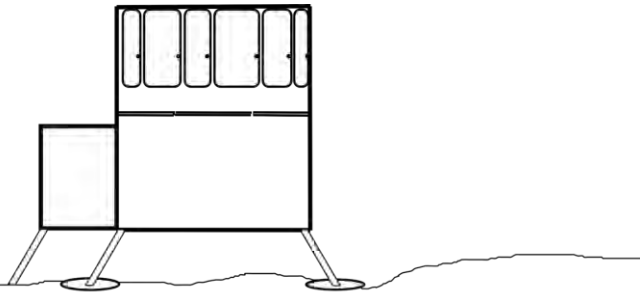
# Mars habitat construction

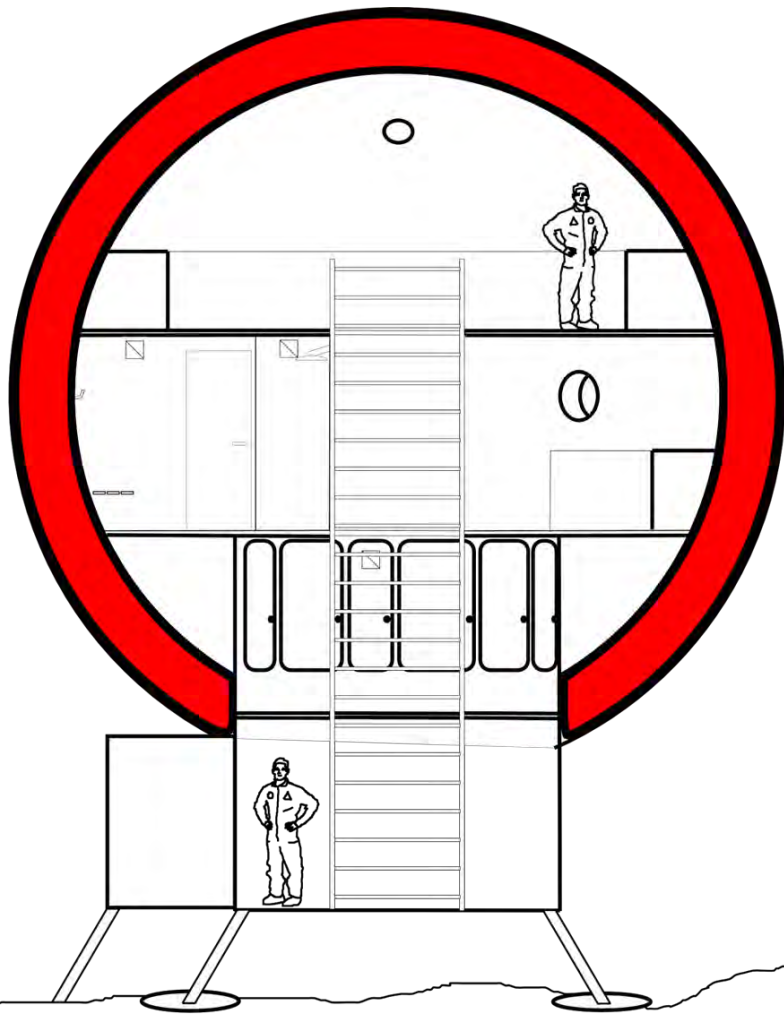
Wall cross section during filling



# Mars habitat construction

## Assembly sequence





Mars habitat  
Assembly complete







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